

Work Order ID 125770

November-21-14 11:38:51 AM

125770

Page 1

Item ID: D412-702-071 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)
 Start Date: 11/17/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 11/21/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	
DSI9612	A	
IIN-D412-702-3	A	

100	Document Control	0.00							
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100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPPD412-702-071 CHG005

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

DAS
27
9-89

DAS
22
9-89

THIS W/O ONLY

MAR 30 2015

DAS
27
9-89

MAR 30 2015

DAS
46

9-89

MCS 15-03-30

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125770

Page 2

Item ID: D412-702-071

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/17/14 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 11/21/14 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120 QC4- 100% Inspect kits for completeness

0.00

120

QC Memo

0.00

Quality Control

MAR 30 2015

DAS
06
9-89

130

0.00

130

Packaging Memo

0.00

Packaging

Packaging

Identify and pack for shipping as per PPP D412-702-071

Location: _____

PPP Rev: _____

Ship

MAR 30 2015

DAS
06
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC Memo

0.00

Quality Control

MLJ 15-03-30

15-03-30

Picklist Print

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Page 1

Work Order ID: 125770

125770

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.03.01 new issue DD verf:EC
12.09.05 per DSI9612 DD verf:JFS

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4305-041 *D4305-041* Shoulder Harness Assembly		Manufactured	No			110	Each	33.0000	1	4		DAS 27 9-89	DAS 46 9-89

Location Loc Qty Loc Code

ST469 6

101872 6

ST470 10

98837 10

ST478 17

105828 17

Purchased No

110 Each 482.0000

4 16

DAS
27
9-89
MAR 30 2015
DAS
46
9-89

Location Loc Qty Loc Code

CA 116

m129682 116

ST350 366

m127044 33

m129163 29

m129702 304

8 14

Picklist Print

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Work Order ID: 125770

125770

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 4.00

Required Qty: 4.00

AN4-6A

Purchased

No

110

Each

1,929.000

8

AN4-6A

BOLT

**

DAS
27

DAS
46

MAR 30 2015 9-29

Location

Loc Qty

Loc Code

ST325A

1664

M126175

12

M126317

350

M128634

1002

M130716

200

M130851

100

ST345

265

M128403

265

110

Each

259.0000

8

AN3-10A

Purchased

No

AN3-10A

Bolt

**

DAS
27

DAS
46

MAR 30 2015 9-29

Location

Loc Qty

Loc Code

GA

10

m127817

10

ST338a

200

m130466

200

ST349

49

m128813

40

m128936

9

Picklist Print

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Work Order ID: 125770

125770

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

110

Each

1,918.000

24

MS21042L3
Nut

**DAS
27**

**DAS
46
9-89**

MAR 30 2015

**DAS
06
9-89**

Location

Loc Qty

Loc Code

ST305

1918

123900

247

M126275

8

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

M130922

500

M126333

38 D

Picklist Print

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Work Order ID: 125770

125770

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

4,399.000

8

DAS
46

MS21042L4
Locknut

**

DAS

27

9-89

9-29

MAR 30 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

894

m129934

894

ST305

1493

111827

2

126275

5

m126015

12

m126275

39

m127255

63

m127376

9

m127813

741

m128300

69

m129472

53

m130922

500

m131340

84

NAS1149D0332J

Purchased

No

110

Each

2,242.000

40

NAS1149D0332J

Washer

**

DAS

27

9-89

DAS
46

9-89

MAR 30 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

33

m129682

33

ST260a

1925

m130325

1925

ST269

284

m128606

14

m128612

245

m129624

25

m131624

1020

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Shop Packet Print

Page 4

Picklist Print

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Work Order ID: 125770

125770

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

110

Each

1,807.000

6

24

NAS1149D0363J

Washer

**

DAS
27
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

GA

7

124392

7

ST260a

600

m130799

600

ST269

223

m123441

5

m126319

8

m130358

210

ST510a

977

m128429

977

MAR 30 2015

M131618

37 D

NAS1149D0432J

Purchased

No

110

Each

30.0000

4

16

NAS1149D0432J

WASHER

**

DAS
27
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST269

30

124580

7

125578

23

MAR 30 2015

M131026

15 8

Picklist Print

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Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/17/14

Required Date: 11/21/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

7,101.000

16

NAS1149D0463J

WASHER

DAS
27
9-89

MAR 30 2015

DAS
46
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

459

M129682

459

ST260a

6523

M129390

1593

M130799

4930

ST269

119

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

25

m131624

758

DART SERVICE INSTRUCTION

TO AMEND IIN-D412-702-3 REV. A OR EARLIER

AND ICA-D412-702 REV. 4 OR EARLIER

REF CANADIAN STC: SH04-7

REF FAA STC: SR01997NY

REF EASA STC: EASA.IM.R.S.00710

1.0 PURPOSE

THE PURPOSE OF THIS DSI IS TO CORRECT THE HARDWARE CALLED OUT IN THE D412-702-071 KIT.

2.0 WEIGHT AND BALANCE

NO CHANGE.

3.0 PARTS LIST

QTY -071	P/N	DESCRIPTION
X	D412-702-071	DART PILOT/CO-PILOT SHOULDER HARNESS KIT
1	D4305-041	SHOULDER HARNESS
4	AN3-4A	BOLT
2	AN4-6A	BOLT
2	AN3-10A	BOLT
6	MS21042L3	NUT
2	MS21042L4	NUT
10	NAS1149D0332J	WASHER
6	NAS1149D0363J	WASHER
4	NAS1149D0432J	WASHER
4	NAS1149D0463J	WASHER

QTY -071	P/N	DESCRIPTION
X	D412-702-071	DART PILOT/CO-PILOT SHOULDER HARNESS KIT
1	D4305-041	SHOULDER HARNESS
4	AN3-4A	BOLT
2	AN3-6A	BOLT
2	AN3-7A	BOLT
14	NAS1149D0332J	WASHER
8	NAS1149D0363J	WASHER
8	MS21042L3	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 12.05.01
CERT. NO.: SH04-7
ISSUE NO.: 3

A	NEW ISSUE	RP	12.05.01
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE LTD	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	al	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9612	SHEET 1 OF 2
APPROVED	RP	TITLE	PILOT/CO-PILOT HARNESS SCALE
DE APPR.	RP	UPDATES	NTS
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